

Small CNC Milling Machine (Product No: MX220)



The brand new MX220 is a powerful mini CNc machine, affordable, easy to use, very stable, and requires very little maintenance. Using a single-phase power without the need for expensive industrial three-phase power. Hight performance 5 axis miling CNC controller, support rotation tool center point (RTCP), support multi and language interface display, the standard spec includes MPG hand wheel. Selection of high quality casting materials, High-precision inear guide and ballscrews. The standard is 3 axis CNc miling machine, optional 4th axis or 5th axis(adopt harmonic reducer), with totally enclosed high visibility interlocking guard. The MX220 has a more powerful, higher speed spindle (24000rpm) for heavy duty cutting or router cutting. Now available with the option of automatic tool change system(ATC), flood coolant with industrial cabinet base and and automatic aligning instrument. Programmable spindle speeds and feedrates make the MX220 ideal for cutting a range ofresistant materials such as free cutting alloys, aluminium , steel, plastic, acrylic. Suitable for all levels of education and training or DIY workshop.





Optional color, cabinet base and ATC

NB The Cabinet Base model comes complete with Flood Coolant



Recommended software programs

Such as MasterCAM、UG、Fusion360, SolidWorks, ArtCAM software is required

Optional Accessories



Edge Finder



Clamping Kit

Ouick Vice



Z Axis Tool Setter

Carbide End Mill



HSS End Mill



HSS Ball-End Mill



4th Axis and Tail Stock

5 Axis Rotary Table

As Standar	d With
Tnut	M10x2
Inner Hexagon Wrench	S=3
Inner Hexagon Wrench	S=4
Inner Hexagon Wrench	S=5
Inner Hexagon Wrench	S=6
Two-head Wrench	S=10/10
Two-head Wrench	S=14/17
Two-head Wrench	S=18/21
Plastic Oiler	1 Piece
Hook Wrench Head	S=30
Turn-angle flat pliers	80mm
Milling cutter	Φ4 + φ8
Twist drill	φ3.3
Mat	φ10*30*2
Bolt	M10*25
Machine Manual	1 Piece
Controller Manual	1 Piece
U Disk	1 Piece
Side Door Key	2 Pieces

1 Piece

Test Report



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Technical Parameters

1	Positioning accuracy	0.02mm	
2	Repeatability accuracy	0.02mm 0.01mm	
3	X axis travel	230mm	
4	Y axis travel	130mm	
5	Z axis travel	220mm	
5	6 Options 5th axis	Backlash Zero Backlash	
		Max Speed 4th axis	4/R.P.M
		Max Speed 5th axis	6/R.P.M
		Accuracy 4th axis	±1 arc-min
		Accuracy 5th axis	±1 arc-min
6		Repeatability 4th axis	20 arc-sec
		Repeatability 5th axis	20 arc-sec
		Homing	B axis
		Limits	+C, -C
		Travel	B axis:+30° to -125°, C axis: ±infinity
		B axis Output Flange Diameter	110mm
7	Tool DIA. range	2-12mm	
8	Control system	KY1000MC CNC Controller	
9	Motor Type	Stepper Motor	
10	MPG hand wheel	5 axis	
11	Spindle motor	2.2kw	
12	Spindle speed	24000r/min	
13	The max moving speed	2000mm/min	
14	Options automatic tool change system(ATC)	6 Tools / ISO20 spindle taper	
15	Transmission	ball screw	
16	Guide rail	High-precision linear guide	
17	Table size	460*130mm	
18	Max. Load	30kg	
19	Table structure	Full cast iron	
20	Power	220VAC / 110VAC	
21	Weight(NW/GW)	180kg/220kg	
22	Overall dimension	930×650×920mm	
23	Packing size	970*850*1400mm	